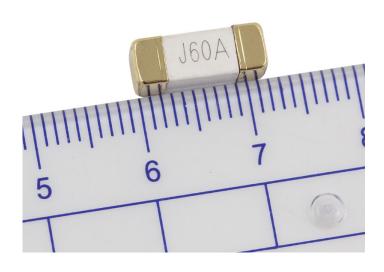


PRODUCT DATASHEET

Surface Mount Fuse





## **Agency Approvals**

| AGENCY       | AGENCY FILE NUMBER |
|--------------|--------------------|
| TÜVRheinland | J50678257          |
| <b>Al</b> ®  | E486200            |

#### **Electrical Characteristics**

Test Condition : All electrical test is to be conducted with the ambient air at a temperature of 25±5  $^{\circ}$ C .

#### Operating Characteristics:

| % of <i>i</i> | % of Ampere Rating(In) |  | Blowing Time |
|---------------|------------------------|--|--------------|
|               | 100%*In                |  | 4 hours, Min |
|               | 200%*In                |  | 120 sec, Max |

## **Description**

The JFC1245FS series fast acting square Surface Mount fuse are designed for high-end cloud computing sercers, telecom base station power supplies, blockchain servers, and new energy vehicle battery management systems, RoHS compliant, Halogen Free and lead(Pb) exempts of the requirements of RoHS Directive, with U.S.(UL/CSA) safety agency approvals. Provide board level primary and secondary circuit protection in a wide variety of applications. With excellent inrush current with standing capability, excellent reliability for thermal and mechanic shock, also have a high reliability and stable solder ability, end caps are available in gold/silver plated.

#### **Features**

- One time positive disconnect
- Fast acting for excessive current
- High current rating available
- Low temperature derating
- Tape and Reel for automatic placement
- Conflict free metals
- RoHS,REACH compliant and Halogen free material
- Operating temperature:- 55 °C to +125 °C

## **Applications**

- LED lighting
- LCD backlight inverter
- PC server
- Wireless base station
- Digital camera
- Notebook PC
- Portable Devices
- Cooling fan system
- White goods
- Industrial equipment

- Battery devices
- Power supply
- Storage system
- Game console
- Medical equipment
- LCD/PDP devices
- Networking devices
- Telecom system
- Office equipment
- Automotive devices

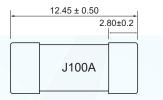


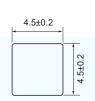
# **Performance Specification**

| Part Number    | Ampere<br>Rating<br>(A) | Max Voltage<br>Rating<br>(V) | Breaking Capacity | Nominal Cold<br>Resistance<br>(mΩ) | Nominal<br>Melting<br>I²t (A²S) |
|----------------|-------------------------|------------------------------|-------------------|------------------------------------|---------------------------------|
| JFC1245-1100FS | 1.00                    |                              | 1KA@32V DC        | 82.5                               | 0.30                            |
| JFC1245-1150FS | 1.50                    |                              | 500A@72V DC       | 75.9                               | 0.39                            |
| JFC1245-1200FS | 2.00                    | 250V DC                      | 300A@125V DC      | 55.0                               | 0.90                            |
| JFC1245-1250FS | 2.50                    | 600V AC                      | 100A@250V DC      | 49.5                               | 1.49                            |
| JFC1245-1315FS | 3.15                    |                              | 100A@600V AC      | 36.3                               | 3.30                            |
| JFC1245-1500FS | 5.00                    |                              |                   | 19.8                               | 23.0                            |
| JFC1245-2100FS | 10.0                    |                              |                   | 7.97                               | 91.0                            |
| JFC1245-2150FS | 15.0                    |                              |                   | 4.46                               | 203                             |
| JFC1245-2200FS | 20.0                    |                              | 1KV (\$33) \ DC   | 3.27                               | 360                             |
| JFC1245-2250FS | 25.0                    | 405) / DO                    | 1KA@32V DC        | 2.22                               | 563                             |
| JFC1245-2300FS | 30.0                    | 125V DC                      | 500A@72V DC       | 1.96                               | 810                             |
| JFC1245-2400FS | 40.0                    | 250V AC                      | 300A@125V DC      | 1.19                               | 1360                            |
| JFC1245-2500FS | 50.0                    |                              | 100A@250V AC      | 0.99                               | 1949                            |
| JFC1245-2600FS | 60.0                    |                              |                   | 0.80                               | 2887                            |
| JFC1245-2800FS | 80.0                    |                              |                   | 0.66                               | 5270                            |
| JFC1245-3100FS | 100.0                   |                              |                   | 0.55                               | 8080                            |

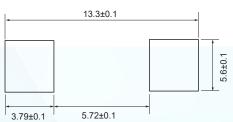
# **Dimensions and Structure**

Unit: mm





# Recommended pad layout



#### **Material Details**

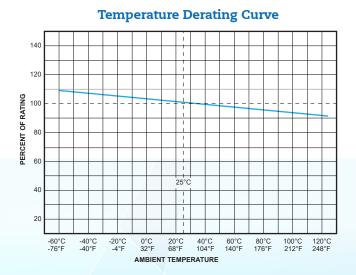
| NO. | Part Name    | Material                            |
|-----|--------------|-------------------------------------|
|     | End caps     | Au Plated Brass Cap                 |
| 2   | Body         | Non-Transparent Square Cetamic Tube |
| 3   | Fuse element | Cu-Ag/Tin Alloy wire                |



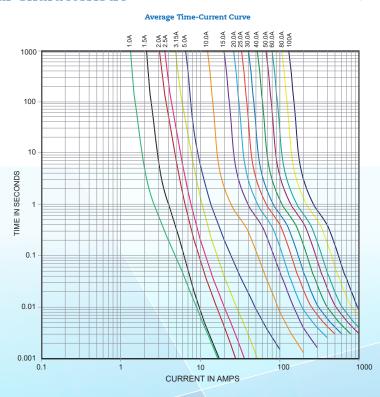
# **Product Characteristics**

| No.        | Item                                     | Contain  | Reference standard                       |
|------------|--|--|--|
| 1          | Product Marking                          | Brand,Ampere Rating                                    | JDTFUSE marking standards                |
| 2          | Operating Temperature                    | -55°C to 125°C   | 55°C to 125°C with proper derating       |
| 3          | Solderability                            | T=240°C±5°C,t=3sec±0.5sec,<br>Coverage≥95%             | MIL-STD-202, Method 208                  |
| 4          | Redidtance to Soldering<br>Heat          | 10 sec at 260°C  | MIL-STD-202, Method 210,Test Condition B |
| <b>(5)</b> | Insulating Resistance<br>(after Opcning) | 10,000 ohms minimum                                    | MIL-STD-202, Method 302,Test Condition A |
| <u></u>    | Thermal Shock                            | 5 cycle,-65°C/+125°C,<br>15minutes at each extreme     | MIL-STD-202, Method 107,Test Condition B |
| 7          | Mechanical Shock                         | 100G's peak for 6 millisecinds, 3cycles                | MIL-STD-202, Method 213,Test Condition I |
| 8          | Vibration                                | 0.03"amplitude,10-55 Hz in 1min.<br>2hrs each XYZ=6hrs | MIL-STD-202, Method 201                  |
| 9          | Moisture Resistance                      | 10 cycles  | MIL-STD-202, Method 106                  |
| 10         | Salt Spray                               | 5% salt solution,48hrs                                 | MIL-STD-202, Method 101,Test Condition B |

### **Environmental Characteristic**

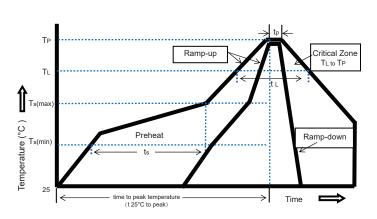


When choosing the fuse's specification, if the operating environmental temperature beyond the scope from 20-30°C, engineer should consider the environmental temperature's affection to fuse.





# **Recommended Soldering Parameters**



|  | Reflow Condition           | Pb-Free assembly            |  |
|--|----------------------------|-----------------------------|--|
|  | Temperature Min Ts(min)    | 150°C                       |  |
| Pre Heat   | Temperature Max Ts(max)    | 200°C                       |  |
|  | Time Min to Max (Ts)       | 60-120 secs                 |  |
| Reflow   | Temperature (TL)(Liquidus) | 217°C                       |  |
| Renow  | Time Max (TL)              | 60-90 seconds               |  |
| Average ramp up rate (Liquidus Temp(TL) to peak) |                            | 5°C/s max                   |  |
| Ts(max)to TL-Ramp-up Rate                        |                            | 5°C/s max                   |  |
| Peak Temperature(Tp)                             |                            | <b>260</b> + 0/-5° <b>C</b> |  |
| Time within 5°C of actual peak Temperature(tp)   |                            | 20-40 s                     |  |
| Ramp-dowm Rate                                   |                            | 5°C/s max                   |  |
| Time 5°C ot peak Temperature(tp)                 |                            | 8 min max                   |  |
| Do not exceed                                    |                            | ed 260°C                    |  |

| Solderi                | Parameter               |               |
|------------------------|-------------------------|---------------|
| Wave/<br>Reflow solder | Solder paste process    |               |
|                        | Solder Pot Temperature  | 260°C max     |
|                        | Solder Dwell Time       | 5 seconds max |
| Hand-Solder            | Solder Iron Temperature | 300±5°C max   |
|                        | Heating Time            | 1-2 s max     |

#### **PACKING**

| NO.       | Quantity | Packaging Option                         |
|-----------|----------|--|
| JFC1245FS | 1500     | 24mm tape-and-reel on 13 inch(330mm)reel |

#### PART NUMBERING

# JF C 1245 - XXXX F S S=SMD F=Fast acting 四位电流 1245=1245 Series C=Ceramic JF=JDT Fuse

#### **OTHERS**

- If in use beyond the requirements of the specifications, must pass through the mutual confirmation!
- If the specification is not appropriate, must through consultation between the two sides and by the company to modify.